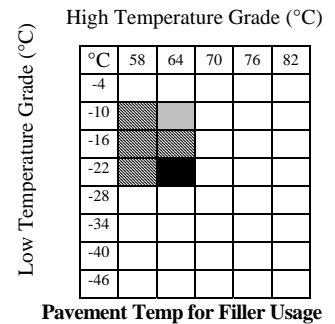
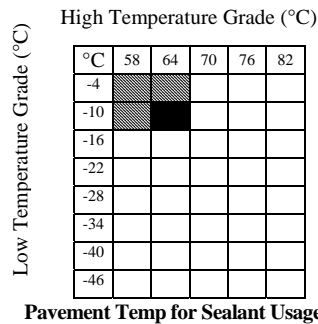


READ BEFORE USING THIS PRODUCT

GENERAL Crafcro Asphalt Rubber 541 is a hot-applied asphalt based product used to seal and fill cracks and joints in asphalt or portland cement concrete pavements in moderate to warm climates. Asphalt Rubber 541 is supplied in solid form which when melted and properly applied forms an adhesive and flexible compound that resists cracking in the winter and resists flow at summer temperatures. Asphalt Rubber 541 is used in highway, street, airfield and parking lot pavements and is applied to pavement cracks and joints using pressure feed melter applicators. At application temperature, Asphalt Rubber 541 is a higher viscosity, non self-leveling product. Asphalt Rubber 541 contains virgin rubber, vulcanized granulated crumb rubber, and selected paving asphalt. Asphalt rubber 541 is produced to meet requirements of the Texas Highway Department for Rubber Asphalt Crack Sealer. VOC = 0 g/l.

USAGE GUIDELINES Asphalt Rubber 541 pavement temperature performance limits are 64-10 for crack sealing and 64-22 for crack filling. Usage recommendations are shown in Crafcro pavement temperature grade charts shown at the right. Refer to Crafcro Product Selection Procedures to determine sealant or filler use and pavement temperature grades.

	Not Recommended
	Performance Limits
	Recommended
	Suited for Use



SPECIFICATION CONFORMANCE Crafcro Asphalt Rubber 541 meets all requirements of State of Texas Department of Highways for Rubber Asphalt Crack Sealer (Texas SDHPT Item 300.2 Class B) and exceeds requirements of ASTM D5078.

Test	Texas SDHPT 300.2 Class B Limits
Minimum Application Temperature	380°F (193°C)
Maximum Heating Temperature	400°F (204°C)
Cone Penetration, 77°F (25°C)	30-50
Cone Penetration, 32°F (0°C), 200 g 60 sec.	12 min.
Softening Point (ASTM D36)	170°F (77°C) min.
Flash Point, modified C.O.C.	400°F (204°C) min.
Virgin Rubber Polymer, % by wt.	2% min.
Granulated vulcanized rubber, % by wt.	13-17%
Bond@20°F (-7°C), 50% ext	Pass 3 cycles.

INSTALLATION Prior to use, the user must read and follow Installation Instructions for Hot-Applied RoadSaver, PolyFlex, Parking Lot and Asphalt Rubber Products to verify proper product selection, heating methods, pavement preparation procedures, application geometry, usage precautions and safety procedures. These instructions are provided with each pallet of product.

PACKAGING Packaging consists of individual boxes of product which are palletized into shipping units. Boxes contain a non-adherent film which permits easy removal of the product. Each pallet contains 72 boxes which are stacked in six layers of 12 boxes per layer. The weight of product in each box does not exceed 40 lbs. (18kg) and pallet weights do not exceed 2,880 lbs. (1310kg). Pallets of product are weighed and product is sold by the net weight of product. Product boxes are manufactured from double wall kraft board producing a minimum bursting test certification of 350 psi (241 N/cm²) and using water resistant adhesives. Boxes use tape closure and do not contain any staples. Boxes are labeled with the product name, part number, lot number, specification conformance, application temperatures and safety instructions. Palletized units are protected from the weather using a three mil thick plastic bag, a weather and moisture resistant cap sheet and a minimum of two layers of six month u.v. protected stretch wrap. Pallets are labeled with the product part number, lot number and net weight. Installation Instructions are provided with each pallet in a weather resistant enclosure.

WARRANTY CRAFCO, Inc. warrants that CRAFCO products meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for the preparation of the cracks and joints prior to sealing or filling are beyond our control as are the use and application of the products; therefore, Crafcro shall not be responsible for improperly applied or misused products. Remedies against Crafcro, Inc., as agreed to by Crafcro, are limited to replacing nonconforming product or refund (full or partial) of purchase price from Crafcro, Inc. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by Crafcro, Inc. whichever is earlier. There shall be no other warranties expressed or implied. **For optimum performance, follow Crafcro recommendations for product installation.**